

GENUINE GRACO PARTS AND ACCESSORIES

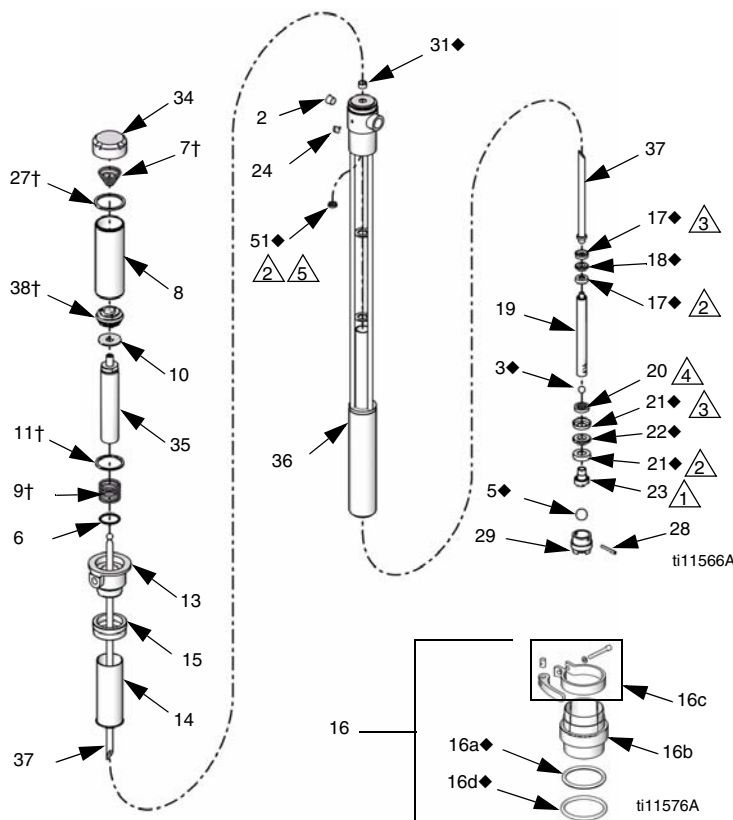
# Seal Repair Kit

for T1 2:1 Ratio Transfer Pump



247967 Complete Seal Kit,  
247958 Upper Seal Kit, and  
247959 Lower Seal Kit

406704A



Ref.	Description	Qty.
3◆	BALL, bearing, upper	1
5◆	BALL, bearing, lower	1
6†	O-RING	1
7†	SPRING, compression, tapered	1
9†	SPRING, compression	1
11†	GASKET	1
16a◆	O-RING; inner	1
16d◆	O-RING; O.D.	1
17◆	PACKING, cup; upper piston	2
18◆	BEARING, piston, upper	1
21◆	SEAL, piston, lower	2
22◆	BEARING, piston, lower	1
27†	GASKET	1
31◆	BEARING, connecting rod	1
38†	PISTON, valve, air	1
51◆	SEAL	1

◆ Parts in Upper Seal Kit 247958.

† Parts in Lower Seal Kit 247959.

See notes and torque specs on reverse side of this sheet.

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	<p><b>Important Safety Instructions</b> Read all warnings and instructions in manual 312766. Save those instructions.</p>
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Notes for illustration on reverse side of this sheet

1 Torque to 30-35 ft-lb (41-48 N•m)

2 Lips face down

3 Lips face up

4 Grooves face down

5 Use assembly tool 233582